



Dear Open Design user,

Thanks for downloading the iPhonekiller (prototype) design files.  
This document contains Production instructions mixed with some words about Open Design.

#### Production instructions

Before you delete the creative commons tags and material specs to prepare the DXF file for production, or email it as is to your local laser cutting facility, please note that you can use this design as many times you like, change it, send it to others, and express through it any personal point of view and creativity, as long as you follow the Creative Commons license ([http://creativecommons.org/licenses/by-nc-sa/3.0/de/deed.en\\_GB](http://creativecommons.org/licenses/by-nc-sa/3.0/de/deed.en_GB)). Open Design suggests a way a designer can design and produce globally in a free creative environment. Your cooperation will be much valued.

The iPhonekiller pitch goes like this (in a Steve Jobs style product announcement):

*Whenever a new hand held device, or new exciting smartphone hits the market, a questions roars through the internets, tech blogs and news: Is this the iPhone killer? The answer is always...well...not quite, not yet... So I was thinking, maybe these guys who make these devices are not looking at the right place for that iPhone killer. Why don't I scratch that dream product itch, and transform this buzzword into a real product that it's soul purpose is to do what it claims to be.....*

*I'd like to introduce you to the iPhonekiller....It's amazing...*

*It is an open design, you can download it from my website, produce and use it. It is 1.6 Kg , 25mm ( 3.5 lbs , 1 inch) of precision laser cut steel, with a fantastic 36 cm wood ax handle. You can just feel the awesome power of it when you hold it in your hand..It's amazing.....*

The iPhonekiller's head is made of 25mm laser cut plain steel. Laser cutting is not the best way to cut this part since the beam goes a bit out of control at this thickness, and creates the jagged look (which I like a lot). Water jet or CNC machining will do a cleaner job. After cutting, the part is sanded with a 60 grain sanding machine to give a better finish and the brushed surface texture.

The handle and wedge I got from a DIY shop. A 36cm standard axe handle and corresponding wedge. When you have all these, assemble them as you would an axe (e.g. [http://www.gransfors.com/htm\\_eng/yx-boken/bok19.htm](http://www.gransfors.com/htm_eng/yx-boken/bok19.htm)). Be careful and wear protective goggles and heavy shoes when assembling and using the iPhonekiller.

The iPhonekiller is compatible with all iPhone models, also the future ones, and with iPads.

ENJOY!

I would like you to mail me about your experience with this product and read your suggestions. In case you made modifications or found nice applications to it, I would be curious to see them. Photos, DXF files, and production instructions will be posted intact, and author credited on my website under the same Creative Commons agreement as mine.

Please be creative.

Thanks again,

Ronen Kadushin  
Designer